## Megapoxy HELLAS®

## Technical Bulletin

## **MEGAPOXY RMF & 36**

Issue 2, 03/2004

Megapoxy adhesives for raised pavement marker installation



Applications	MEGAPOXY road marker adhesives are two component epoxy compositions for bonding ceramic and plastic reflective markers to bituminous and concrete surfaces.  MEGAPOXY road marker adhesives are available in two rapid setting	
	formulations for use by hand mixing as well as machine dispensing.	
Megapoxy 36	Conforms to all the requirements of RTA specification 3554 Adhesives for Raised Pavement Marker. Also approved by Transport S.A.	
Megapoxy RMF	Is also approved by Transport S.A. for fixing raised pavement markers & safety and bars where a longer pot life is required.	
Cleaning of machinery and tools	Before MEGAPOXY sets, rinse and flush equipment with MEGAPOXY thinners.	
Availability	MEGAPOXY 36 is available in two tube Gun grade 600 ml, 4 litre and 20 litre kits.  MEGAPOXY RMF is available in 4 litre and 20 litre.	

Product specifications		36	RMF
	Mixing ratio component A:B by weight or volume	1:1	1:1
	Work time at 23°C (minutes)	3	10
	Gel times at 23°C (minutes)	7.2	12
	Cohesive strength time (minutes to achieve 1400 kPa at 23°C)	30	100
	Slant shear load (kN) after 24 hour cure	135	210
	Bond strength to ceramic marker (kPa):	7,500	6,280
	Bond strength to reflective marker (kPa):	7,600	6,480
	Impact strength (Joule)	>12	>12
	Thixotropic properties	No flow	No flow

**Technical service** 

All purchasers of MEGAPOXY products are invited to avail themselves of our technical service on epoxy base materials. The methods and systems outlined in this bulletin are the best available at the present time, however continual research and development is being carried out and could result in change without prior notice.

Please do not hesitate to contact us, for any additional information.